

## Main Topics

### Aerosols & Particles

- environmental relevance
- occupational safety
- particle synthesis

### Air Quality & Gas Treatment

- filtration and sorption
- process development
- CFD simulations

### Circular Economy & Water Technology

- mechanical & thermal processes
- reactive & oxidative processes
- process development

### Analysis & Measurement Techniques

- trace analysis
- development of instruments
- process digitalisation



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# Indoor Air Cleaners

## Tests According to GB/T 18801 and IEC 63086



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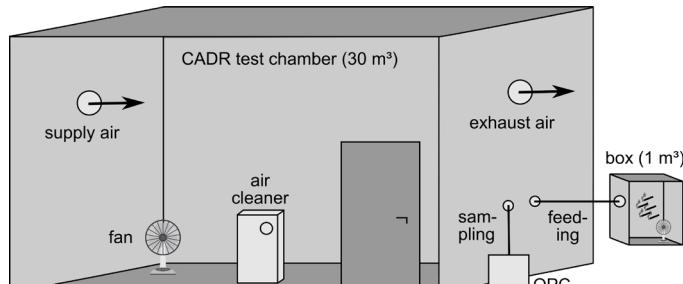
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# Indoor Air Cleaners - Test According to GB/T 18801-2022 and ICE 63086-2-1

## Chamber for CADR Tests



Test chamber in accordance with  
GB/T 18801-2022

- Clean Air Delivery Rate (CADR) for
  - particles (cigarette smoke)\*
  - gases (e. g. formaldehyde)
- Filter aging with particles and/or gases
- Cumulative clean mass (CCM) for particles and/or gases



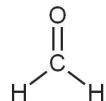
3 m<sup>3</sup> chamber for aging with cigarette smoke

## Technical Specifications



Particles

- Testing standards: GB/T 18801-2022\*  
DIN EN IEC 63086-2-1
- House methods: Size-dependent CADR
- Test chamber: 30 m<sup>3</sup> (measurement)  
3 m<sup>3</sup> (aging)
- Relative humidity: (50 ± 10)% rh
- Temperature: (23 ± 2)°C
- Particulate pollutants: cigarette smoke and others (salt, oil, dust, pollen)
- Gaseous pollutants: formaldehyde or other gases on request
- Results: CADR value [m<sup>3</sup>/h]  
CCM [mg]
- Equipment: optical particle counter, formaldehyde monitor, other on request

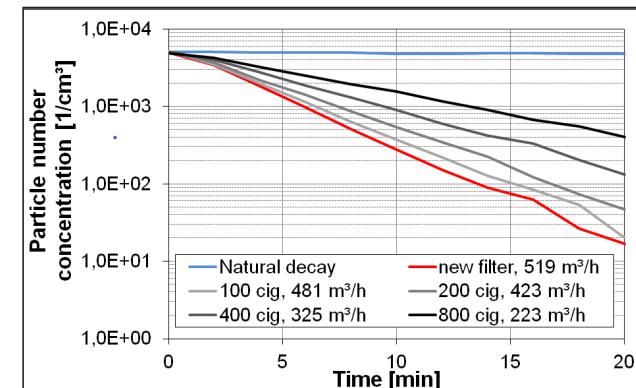


Formaldehyde

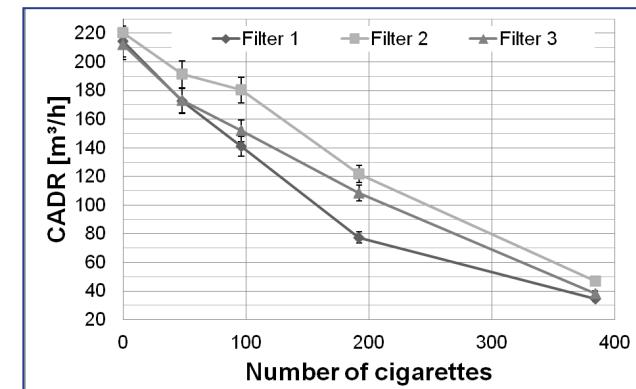
## Exemplary Results

$$C(t) = C_0 \times e^{-kt}$$

$$\text{CADR} = (k_{IAC} - k_{natural}) \times V_{chamber}$$



Concentration decay (particles) with new and aged filters



Effect of filter aging with cigarettes (in steps of 50)

Tests according to GB/T18801-2015 Appendix B, Appendix C and Appendix D are accredited according to DIN EN ISO/IEC 17025:2018. The accreditation is only valid for the scope specified in the annex of accreditation certificate no. D-PL-19759-01-03 by the Deutsche Akkreditierungsstelle GmbH (DAkkS) from 30.11.2022 (accreditation for GB/T18801-2022 has been approved, certificate pending).